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APPLICATION N	10.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/751,898		01/07/2004	Shosuke Endoh	247409US2	3795
22850	75	90 09/22/2006		EXAMINER	
		CLELLAND	MACARTHUR, SYLVIA		
OBLON, 1940 DU			MAIER & NEUSTADT, P.C.	ART UNIT	PAPER NUMBER
ALEXAN	ALEXANDRIA, VA 22314			1763	*
				DATE MAILED: 09/22/2000	6

Please find below and/or attached an Office communication concerning this application or proceeding.

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		Application No.	Applicant(s)				
		10/751,898	ENDOH ET AL.				
	Office Action Summary	Examiner	Art Unit				
		Sylvia R. MacArthur	1763				
 Period for	The MAILING DATE of this communication app Reply	ears on the cover sheet with the c	orrespondence address -	-			
WHICH - Extensi after SI - If NO p - Failure Any rep	RTENED STATUTORY PERIOD FOR REPLY HEVER IS LONGER, FROM THE MAILING DATE ions of time may be available under the provisions of 37 CFR 1.13 (X (6) MONTHS from the mailing date of this communication. Period for reply is specified above, the maximum statutory period we to reply within the set or extended period for reply will, by statute, ply received by the Office later than three months after the mailing patent term adjustment. See 37 CFR 1.704(b).	ATE OF THIS COMMUNICATION 36(a). In no event, however, may a reply be tir vill apply and will expire SIX (6) MONTHS from cause the application to become ABANDONE	N. nely filed the mailing date of this communica (C) (35 U.S.C. § 133).				
Status							
1)⊠ F	Responsive to communication(s) filed on <u>28 Ju</u>	<u>ıne 2006</u> .					
2a)⊠ 7	This action is FINAL . 2b) ☐ This	action is non-final.					
3)□ \$							
C	closed in accordance with the practice under <i>E</i>	x parte Quayle, 1935 C.D. 11, 4	53 O.G. 213.				
Dispositio	n of Claims						
4)⊠ (Claim(s) 1-20 is/are pending in the application.						
4	a) Of the above claim(s) is/are withdraw	vn from consideration.					
5) 🗌 C	Claim(s) is/are allowed.						
•	Claim(s) <u>1-20</u> is/are rejected.						
·	Claim(s) is/are objected to.						
8)□ C	Claim(s) are subject to restriction and/or	r election requirement.					
Applicatio	n Papers						
9) <u> </u>	he specification is objected to by the Examine	r.					
10)⊠ T	he drawing(s) filed on 07 January 2004 is/are:	a)⊠ accepted or b)☐ objected	I to by the Examiner.				
	Applicant may not request that any objection to the o						
	Replacement drawing sheet(s) including the correcti						
11)∐ T	he oath or declaration is objected to by the Ex	aminer. Note the attached Office	: Action or form PTO-152	•			
Priority un	der 35 U.S.C. § 119						
•	cknowledgment is made of a claim for foreign All b) Some * c) None of:	priority under 35 U.S.C. § 119(a)-(d) or (f).				
1	. Certified copies of the priority documents	s have been received.					
2	Certified copies of the priority documents	s have been received in Applicati	ion No				
3	B.☐ Copies of the certified copies of the prior	ity documents have been receive	ed in this National Stage				
	application from the International Bureau	ı (PCT Rule 17.2(a)).					
* Se	e the attached detailed Office action for a list of	of the certified copies not receive	èd.				
Attachment(s	s)						
	of References Cited (PTO-892)	4) Interview Summary Paper No(s)/Mail D					
3) 🔲 Informa	of Draftsperson's Patent Drawing Review (PTO-948) ation Disclosure Statement(s) (PTO-1449 or PTO/SB/08) No(s)/Mail Date	_	Patent Application (PTO-152)				

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DETAILED ACTION

Claim Rejections - 35 USC § 102

1. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

- (b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.
- (e) the invention was described in (1) an application for patent, published under section 122(b), by another filed in the United States before the invention by the applicant for patent or (2) a patent granted on an application for patent by another filed in the United States before the invention by the applicant for patent, except that an international application filed under the treaty defined in section 351(a) shall have the effects for purposes of this subsection of an application filed in the United States only if the international application designated the United States and was published under Article 21(2) of such treaty in the English language.
- 2. Claims 1, 10-12, 14, and 19 are rejected under 35 U.S.C. 102(e) as being anticipated by Ma et al (US 6,554,954.

Ma et al teaches a conductive collar surrounding a semiconductor workpiece in a plasma chamber.

Regarding claims 1, 12, 14: The apparatus comprises a plasma processing chamber (abstract), a (metal is inherently conductive, see col. 3 lines 1-5) susceptor 22, an electrostatic chuck 26 a ring member 50, and a lower ring body 52

Regarding claims 10 and 19: The susceptor 22 comprises a conductive lower electrode according to col.2 lines 49-59. How the ring member 50 is formed is a process limitation and does not structurally limit the ring member of Ma et al. The ring member of Ma et al could have inherently been formed by thermal spraying.

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Regarding claim 11: The lower ring body 52 of Ma et al could inherently perform the function of protecting the susceptor. Ma et al also references element 52 as a protective collar in col.4 lines 52-54.

3. Claims1, 10-12, 14, and 19 are rejected under 35 U.S.C. 102(b) as being anticipated by Koshiihi et al (US 5,919,332).

Regarding claims 1, 12, 14: Koshiihi et al teaches a plasma processing apparatus comprising a chamber, a susceptor 6, chuck 11, a ring member 62, and a lower ring 61, see Fig. 10.

Regarding claims 10 and 19: Product by process limitations how the ring was formed does not further limit the claim nor does it receive patentable weight.

Regarding claim 11: The lower ring body 61 of Koshiihi et al could inherently perform the function of protecting the susceptor as it is located closest to the wafer.

Claim Rejections - 35 USC § 103

- 4. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 5. Claims 2-8, 13, 15-17 and 20 are rejected under 35 U.S.C. 103(a) as being unpatentable over Ma et al or Koshiihi et al.

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Claims 2-4, 13, and 15-17: The dimensions of the ring especially the thickness is related to the impedance according to the specification page 14.

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The dimensions of the components of the plasma chamber especially the ring members and lower ring members are a matter of optimization. It is well settled in that the determination of optimum values of cause effective variables such as the dimensions of the ring and lower ring member is within the skill of one practicing in the art. In re Boesch, 205 USPQ 215 (CCPA 1980). Thus, it would have been obvious for one of ordinary skill in the art at the time of the claimed invention to design the lower ring and the ring member to provide optimal thickness that would result in the optimal impedance to produce the optimal amount of plasma to process the wafer.

Claim 5-8 and 20 The susbtrate is not part of the apparatus and is seen as a matter of an intended use. Note that the inclusion of material or article worked upon by a structure being claimed does not impart patentability to the claims. In re Young, 75 F. 2d, 25 USPQ 69. Furthermore the prior art of Ma et al or Koshiihi et al fails to teach the thickness of the substrate as being related to the impedance

The motivation to provide the dimensions of Ma et al or Koshiihi et al within the ranges of claims 5-8 and 20 is to provide the optimal physical parameters of protection to the wafer for processing and provide the desired impedance.

Thus, it would have been obvious for one of ordinary skill in the art at the time of the claimed invention to provide the dimensions of the ring member within the ranges of claims 5-8a and 20 as a matter of optimization.

6. Claims 9 and 18 are rejected under 35 U.S.C. 103(a) as being unpatentable over Ma et al or Koshiihi et al in view of Tong et al (US 2004/0083975).

The teachings of Ma et al or Koshiihi et al were discussed above.

Ma et al or Koshiihi et al fail to teach the materials of construction as discussed in claims 9 and 18 of the claimed invention.

Tong et al teaches a hot edge ring 108 surrounding an electrostatic chuck wherein the chuck is made of such materials as SiC and silicon.

Tong et al teaches that the material of construction of the edge ring the degree f coupling through the plasma can be tailored to provide a desired localized "edge" etch rate at the outer portion of the substrate being processed, see [0026 of Tong et al].

Thus, it would have been obvious for one of ordinary skill in the art at the time of the claimed invention to construct the ring of Ma et al or Koshiihi et al with the materials disclosed by Tong et al.

Conclusion

Response to Arguments

- 7. Applicant's arguments with respect to claims 1-20 have been considered but are moot in view of the new ground(s) of rejection. The prior art of Ma et al and Koshiihi et al are introduced to teach a chuck on a susceptor and a lower ring body below the periphery of the substrate and the newly amended claims reflect.
- 8. Applicant's amendment necessitated the new ground(s) of rejection presented in this Office action. Accordingly, **THIS ACTION IS MADE FINAL**. See MPEP § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

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A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the date of this final action.

9. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Sylvia R. MacArthur whose telephone number is 571-272-1438. The examiner can normally be reached on M-F during the hours of 8:30 a.m. and 5 p.m.If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Parviz Hassanzadeh can be reached on 571-272-1435. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

RAM N. KACKAR, P.E. PRIMARY EXAMINER

Ram Kackar Acting SPE 1763 Primary Examiner Syftia R MacArthu Patent Examiner Art Unit 1763 Application/Control Number: 10/751,898

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September 18, 2006